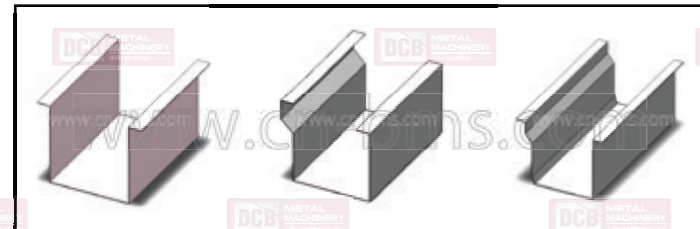


4/6Meters Press Brake(economic type for PEB industry)



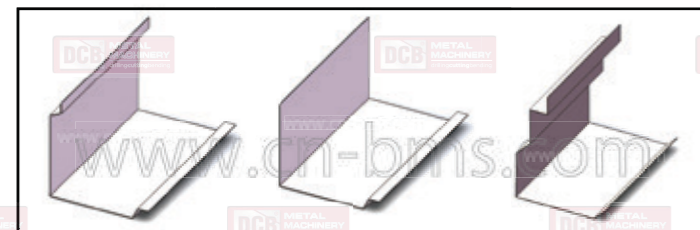
Gutter



Ridge Capping



Flashing



Air Door



Main Panrameters

▶ Bending Machine	
▶ Workbench length	About 4000/6000mm
▶ Main motor	4/5.5KW
▶ Material Thickness	1mm/2mm
▶ Workbench height from ground	Max800mm
▶ Machine Weight	About 5/7Tons
▶ Machine Dimension	About 4.06m (L) *1.16m(W)*1.86m(H)/6.06m (L) *1.16m(W)*1.86m(H)
▶ The max. working pressure of the hydraulic system	15/21 Mpa

4/6/8 Meteres CNC Slitter & Folder Machine

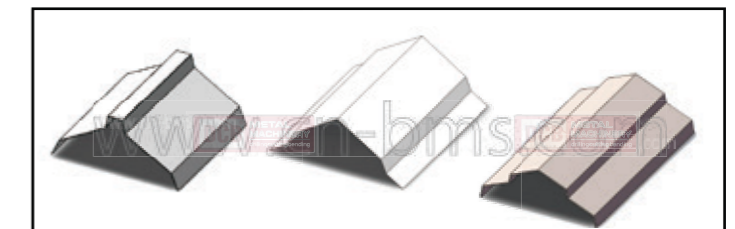


Equipped with Austria B&R (a member of **ABB** Group)control system

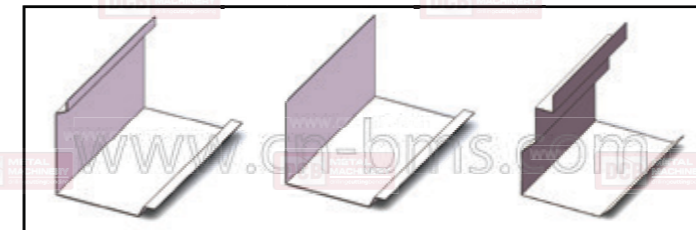
Gutter



Ridge Capping



Flashing



Air Door



Main Panrameters

▶ Long Length Slitter & Folder	
▶ Material Width	Max. 4000/6000/8000mm
▶ Total Power	9/13/17KW
▶ Material Thickness	0.3-2.0mm
▶ 2mm for steel, 1.5mm for stainless steel, 3mm for Aluminum	
▶ Machine Weight	About 3/5/9Tons
▶ Max. Slit thickness	1mm/1.6mm
▶ Max. Bending length	4000/6000/8000mm



Precision Slitting Line



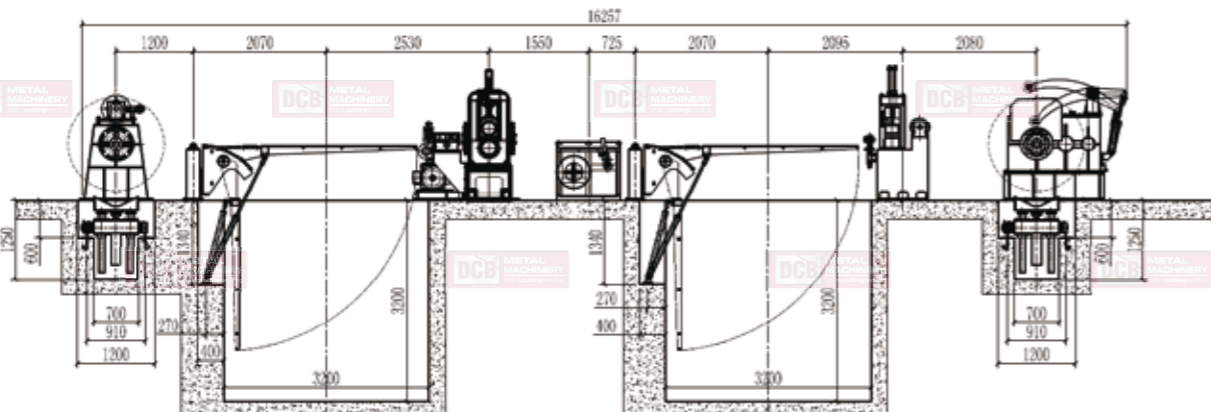
Main Panrameters

▶ Material Thickness	0.15-1.5	0.15-2.0	0.3-3.0	0.5-4.0
▶ Material width range	750&1300	1600&1800	1800&2000	200&1600
▶ Sitting strips	2-20	2-20	2-15	2-15
▶ Product precision	±0.1	±0.1	±0.15	±0.15
▶ Linea speed	10-200 (250)	10-200 (250)	10-150 (200)	10-150 (200)
▶ Coil Weight	10	15	20	25
▶ ID	Φ508 or Φ610	Φ508 or Φ610	Φ508 or Φ610	Φ508 or Φ610
▶ OD	Φ508	Φ508	Φ508	Φ508
▶ Blade shaft	Φ205	Φ220	Φ240	Φ240

Features

BMS precision slitting line can produce a variety of wall thickness and widths, truly achieve a multi-purpose, widely used in various materials of raw materials. This machine is equipped with accurate electric control system, can reduce stripe error and convenient operation. Work productivity and cost savings. The combination slitting tooling design that BMS has perfected, enables customers to have a single installation that covers the entire product range with only partial tooling set fast changeover when switching products. This tooling design helps customers to produce channel in smaller production quantities, with faster changeover and less setup scrap, so they do not need to maintain large inventories of odd strut sizes in case of an order.

Process Sketch



Taiwan Type Slitting & Cut-To-Length Line



With Slitting Function



PLC Control Cabinet



Powerful Gear Box Driving with Taiwan Design, Easy for Slitter Adjustment.

Features

1. Equipped with rubber roller for stable and accurate leveling and cutting.
2. Supply PVC/PE filming device for surface protection.

